

Line
guimadira
Proven solution



PRESS BRAKES
Double your profits, cut your costs!

by **adira**

Press Brakes



Press Brakes PM		PM 6020	PM 9025	PM 13530	PM 13540	PM 16030	PM 16040	PM 22040							
Bending Capacity	kN	600	900	1350	1350	1600	1600	2200							
Working length	mm	2000	2500	3000	4000	3000	4000	4000							
Distance between housings	mm	1550	2050	2550	3150	2550	3150	3150							
Max. stroke	mm	260	260	260	260	260	260	260							
Max. open height without tools	mm	500	500	500	500	500	500	500							
Throat depth	mm	400	400	400	400	400	400	400							
Motor power	kW	5,5	7,5	7,5	7,5	9	9	15							
Approach speed	mm/s	110	110	110	110	110	110	110							
Working speed (max.)	mm/s	9	9	7	7	7	7	8							
Return speed	mm/s	120	120	70	70	70	70	85							
X axis stroke	mm	625	625	625	625	625	625	625							
X axis speed	mm/s	350	350	350	350	350	350	350							
R axis stroke	mm	150	150	150	150	150	150	150							
R axis speed	mm/s	50	50	50	50	50	50	50							
Z1-Z2 axes stroke	mm	80 to 1270	80 to 1770	80 to 2170	80 to 2770	80 to 2170	80 to 2770	80 to 2770							
Z1-Z2 axes speed	mm/s	400	400	400	400	400	400	400							
Length	mm	PLS	NCE	PLS	NCE	PLS	NCE	PLS	NCE	PLS	NCE	PLS	NCE	PLS	NCE
		3300	2835	3800	3335	4320	4060	4920	4660	4320	4060	4920	4660	4940	4680
Width	mm	1975	1645	1975	1645	1975	1645	1975	1710	1975	1645	1975	1710	2130	1835
Height	mm	2905	2905	2955	3110	2955	3110	3110							
Transportation height	mm	2680	2680	2730	2885	2730	2885	2885							
Weight	Kg	4800	5800	7500	10900	7700	11100	12250							

All data are approximate. Specifications are subject to changes without notice. Shown specifications may vary from country to country. For different configurations consult your Adira specialist.

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