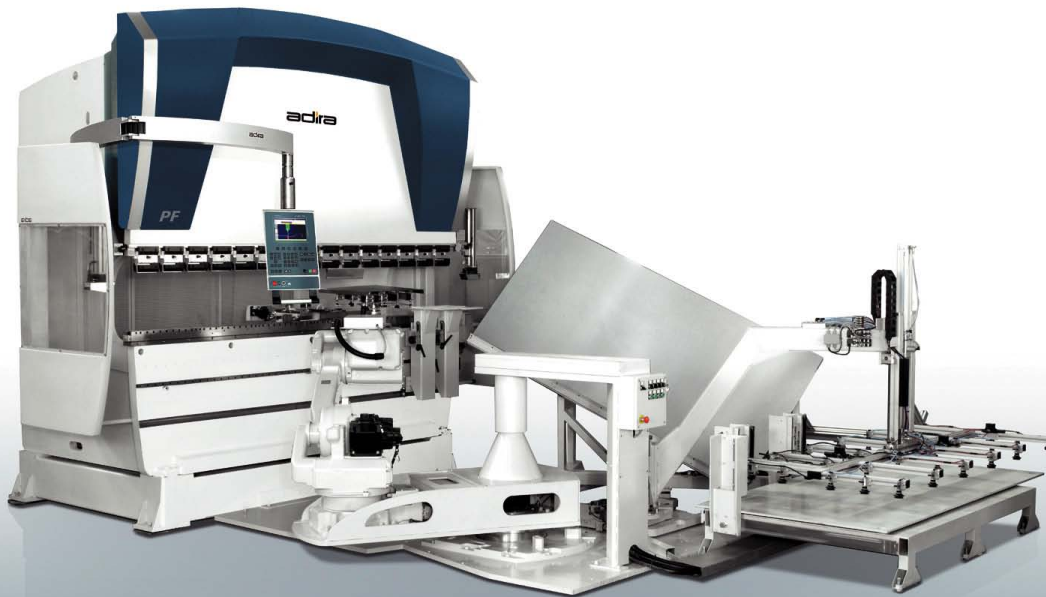




PF *Electronic
synchronized
hydraulic Press Brakes*





Robotic Bending Cells

Model		PF 6020	PF 9025	PF 13530	PF 16030	PF 16040	PF 22030	PF 22040							
Bending capacity	kN	600	900	1350	1600	1600	2200	2200							
Working length	mm	2000	2500	3000	3000	4000	3000	4000							
Distance between housings	mm	1550	2050	2550	2550	3150	2550	3150							
Max. stroke	mm	400	400	400	400	400	400	400							
Max. open height w/out tools	mm	630	630	630	630	630	630	630							
Throat depth	mm	320	320	320	320	320	320	320							
Motor power	kW	7.5	11	22	22	22	30	30							
Approach speed	mm/s	220	220	200	180	200	170	170							
Working speed	mm/s	10/20	10/20	10/20	10/20	10/20	10/20	10/20							
Return speed	mm/s	240	240	200	200	200	170	170							
Stroke X	mm	625	625	625	625	625	625	625							
Speed X*	mm/s	800	800	800	800	800	800	800							
Stroke R	mm	200	200	200	200	200	200	200							
Speed R	mm/s	200	200	200	200	200	200	200							
Stroke Z - Z1 / Z2	mm	80 a 1170	80 a 1670	80 a 2170	80 a 2170	80 a 2770	80 a 2170	80 a 2770							
Speed Z - Z1 / Z2	mm/s	1200	1200	1200	1200	1200	1200	1200							
Stroke X1	mm	+/- 100	+/- 100	+/- 100	+/- 100	+/- 100	+/- 100	+/- 100							
Speed X1	mm/s	100	100	100	100	100	100	100							
Length	mm	PLS	NCE	PLS	NCE	PLS	NCE	PLS	NCE	PLS	NCE	PLS	NCE	PLS	NCE
		3280	2200	3780	2700	4300	3200	4300	3200	4820	4200	4300	3200	4820	4200
Width	mm	2030	1600	2030	1610	2030	1620	2030	1620	2030	1620	2030	1620	2030	1620
Height	mm	3200	3360	3380	3380	3380	3380	3380	3380	3380	3380	3380	3380	3380	3380
Transportation height	mm	2800	2950	2980	2980	2980	2980	2980	2980	2980	2980	2980	2980	2980	2980
Aprox. weight	Kg	6000	7000	9000	9200	13200	11900	14100							

* Speeds for machines without CE Safety

All data are approximate. Specifications are subject to changes without notice. Shown specifications may vary from country to country. For different configurations consult your Adira specialist.



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